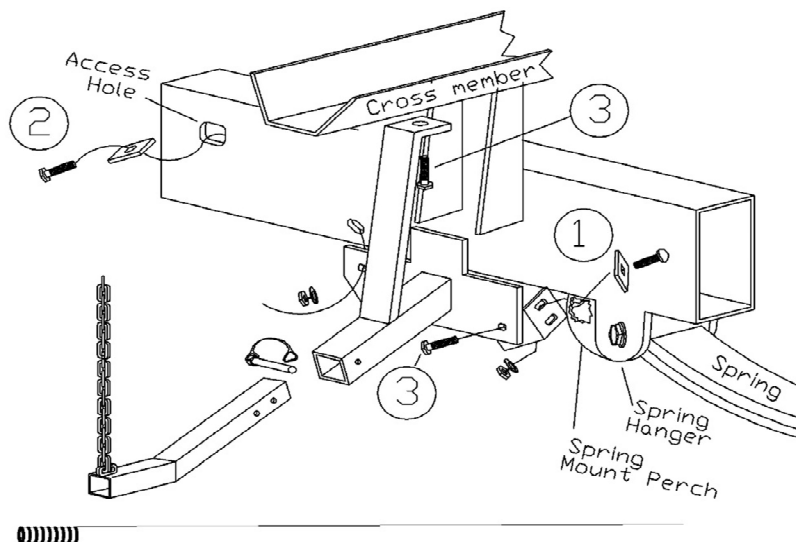
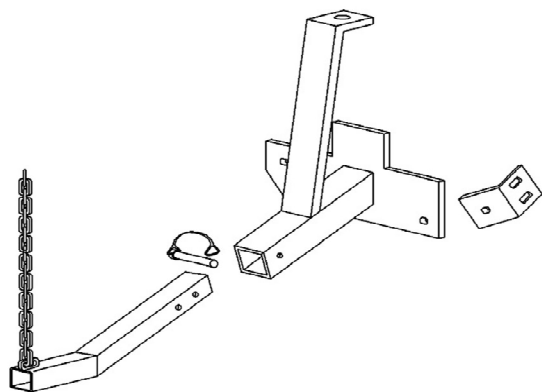


## 61319

Hitch application

**Chev/GMC 2500/3500 Front Mount Camper Tiedown**

For specific fit, see current fit list  
in our catalogue at [www.dsphitches.com](http://www.dsphitches.com)



Bolt Leader # 92301

Parts List	Contents of Bolt Pack # 61319/B	Tools Required
2 Main Body Driver's & Passenger Side 2 61319 Sub Bracket 2 Angled Tube Chains 1 Bolt Pack 61319/B 1 Instructions 61000 Series	2 61319 Speciality Bolt w/welded plate 2 Hex Bolt 1/2 x 2, Grade 5, UNC, Plated 2 Hex Bolt 1/2 x 1-1/2, Grade 5, UNC, Plated 6 Hex Nut 1/2, Grade 5, UNC, Plated 6 Flat Washers 1/2, Grade 5, Plated 6 Lock Washer 1/2, Grade 5, Plated 2 Spacer Rectangular #91124 1 Bolt Leader 2 Quick Pins	3/4" Socket or Wrench 100 FT/LB Torque Wrench
Ship. Weight		<b>No Drill Application</b>

- On driver's side, remove the truck body mount bolt (#1). Lift main body into place and reinstall the truck body mount bolt. Loosely tighten nut in place.
- Locate access hole on frame and fish wire 1/2 x 2" hex bolt and large rectangular spacer into hole on lower part of the frame and through the camper tiedown main body. Tighten loosely in place with flat washer, lock washer and nut.
- Fish wire 61319 speciality bolt through spring mount perch and camper tiedown sub bracket. Tighten loosely in place with flat washer, lock washer and hex nut
- Use 1/2 x 1-1/2" hex bolt to bolt camper tiedown main body and sub bracket together, tighten loosely in place with flat washer, lock washer and hex nut.
- Repeat on passenger side and tighten all fasteners to torque specifications below.

Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque
3/8	30 Ft. Lb	8 mm	18 Ft. Lb.
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.
5/8	150 Ft. Lb	14 mm	103 Ft. Lb.
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts is 38 FT/Lb	

**Warning: Check Fasteners annually or before usage, if the Tiedown is damaged replacement may be necessary.**  
DO NOT drill or alter this product. This product is only intended for the application listed above, see vehicle owner's manual for maximum camper capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by 2114391 Alberta Ltd., Edmonton, Alberta, Canada  
For more information on DSP and DSP products call 1-800-265-3377 or visit us at [www.dsphitches.com](http://www.dsphitches.com)