

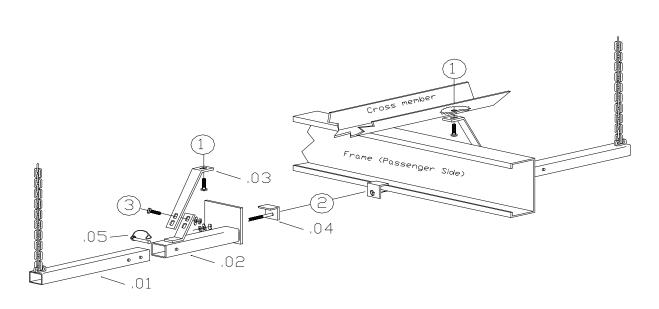
2114391 Alberta Ltd. 6110 Davies Road NW Edmonton, AB T6E 4M9 Canada 1 (800) 265-3377

## 61314

Hitch application

## **Chev/GMC Front Mount Camper Tiedown**

For specific fit, see current fit list in our catalogue at www.dsphitches.com



Parts List	Contents of Bolt Pack # 61314/B	Tools Required
1 Main Body Part # 61314/MBD	2 J Bolt 63481	3/4" Socket or Wrench
1 Main Body Part # 61314/MBP	4 Flatwasher 1/2, Grade 5, UNC, Plated	100 FT/LB Torque Wrench
2 Tube Chains 17" 63102	2 Hex Bolt 1/2 x 1/1/2, Grade 5, UNC, Plated	
2 Sub Bracket DS 61314/SBU	4 Hex Nut 1/2, Grade 5, UNC, Plated	
1 Bolt Pack #61314/B	4 Lockwasher 1/2, Grade 5, UNC, Plated	
1 Instructions T61000 Series	2 Quick Pin Round 3/8 x 2-1/4	
Shipping 32.4 lbs		
Weight 14.7 kg		No Drill Application

- 1) Locate hole in frame (1) as shown in diagram above. Remove the box fasteners and install the Sub Bracket # 61314/SBU, then reinstall the box fasteners.
- 2) Raise main body up to holes located in the Sub Bracket and line up with holes in main body. Install 1/2" x 1 1/2" Hex Bolt and Washer and Nut. (Leave loose) (To be tightened in step # 4)
- 3) Install the J Bolt # 63841 around the bottom of the frame rail and install the main body. (shown in the diagram above).
- 4) Repeat steps 1 and 2 for passenger side.

5) Tighten all mounting fasteners to the correct torque specifications listed below.

Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque
3/8	30 Ft. Lb	8 mm	18 Ft. Lb.
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.
5/8	150 Ft. Lb	14 mm	103 Ft. Lb.
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts is 38 FT/Lb	

Warning: Check Fastens annually or before usage, if the Tiedown is damaged replacement may be necessary.

DO NOT drill or alter this product. This product is only intended for the application listed above.

See vehicle owner's manual for maximum Camper capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by Diversified Steel Products MFG. LTD Edmonton, Alberta, Canada For more information on DSP and DSP products call 1-800-265-3377 or visit us at www.dsphitches.com