



Parts List	Contents of Bolt Pack # 61154B	Tools Required
Main Body 61154/MBU Tube Chains 17" Bolt Pack 61154/B	4 Carriage Bolt 1/2 x 1 1/2, Grade 5, UNC, Plated 4 Conical Washer 1/2 Style 8 STL Zinc 4 Hex Nut 1/2, Grade 5, UNC, Plated 2 Quick Pin Round 3/8 x 2-1/4 1 Bolt Leader 4 # 91224 Reinforcement Spacers 1 Instructions T61000 Series	3/4" Socket or Wrench 100 FT/LB Torque Wrench
Shipping 30.6 lbs Weight 13.9 kg		No Drill Application

- 1) Locate hole in frame (1) as shown in diagram above. Fish 1/2" x 1 1/2" Carriage Bolt and Spacer # 91224 into this hole. Raise tiedown upon this bolt and install the Conical Toothed Washer and Nut. (leave lose). (To be tightened in step # 3)
- 2) Locate hole (2) in the bottom of the box crossmember as shown in diagram. Install 1/2" x 1 1/2" Carriage Bolt and Spacer # 91224 into hole (2). Raise tiedown upon this bolt and install the Conical Toothed Washer and Nut supplied.
- 3) Tighten all mounting fasteners to the correct torque specifications listed below.
- 4) Repeat steps 1 and 2 for passenger side.

Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque
3/8	30 Ft. Lb	8 mm	18 Ft. Lb.
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.
5/8	150 Ft. Lb	14 mm	103 Ft. Lb.
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts is 38 FT/Lb	

Warning: Check Fasteners annually or before usage, if the Tiedown is damaged replacement may be necessary.

DO NOT drill or alter this product. This product is only intended for the application listed above, see vehicle owner's manual for maximum Camper capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by 2114391 Alberta Ltd., Edmonton, Alberta, Canada
For more information on DSP and DSP products call 1-800-265-3377 or visit us at www.dsphitches.com