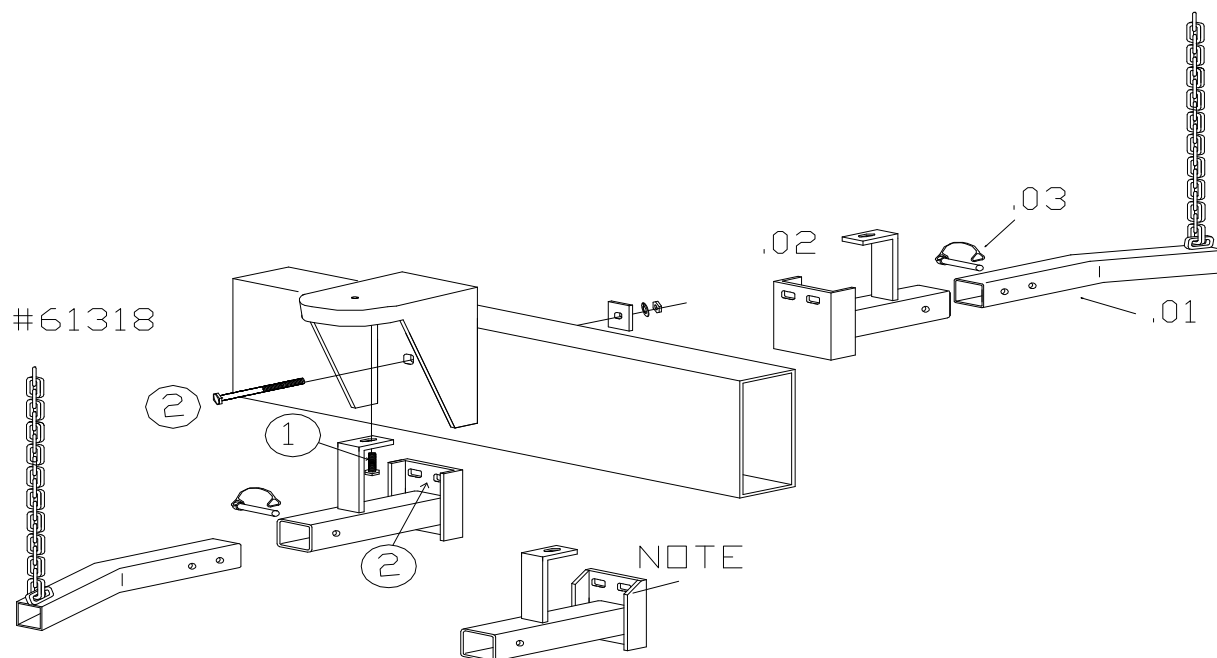


This is a FULL TUBE FRAME installation!



Parts List		Contents of Bolt Pack # 61318/B	Tools Required
2	61318 MAIN BODY UNIVERSAL	2 Hex Bolt 1/2 x 5, Grade 5, UNC, Plated	3/4" Wrench 75 Ft.Lb. Torque Wrench
1	CT ANGLED TUBE CHAIN 17" DRIVER'S SIDE	2 Lock Washer 1/2, Grade 5, UNC, Plated	
1	CT ANGLED TUBE CHAIN 17" PASSENGER SIDE	2 Hex Nut 1/2, Grade 5, UNC, Plated	No Drill Application
1	Bolt Pack 61318/B	2 SPACER 1/2" SQUARE DIA 1 1/2" X 3"	
1	Instructions T61000 Series	2 Quick Pin	
Shipping Weight	28.7 lbs 13.05 kg		

1. Locate and remove the bolt located in the cab support bracket. Lift the tiedown main body into place and re-install the cab support bracket bolt, making sure the rubber and retaining plate are wedged in-between the tiedown and the support bracket.
2. Line up one of the holes on the tiedown main body with the hole in the frame. Note: location of hole may vary with truck model). Insert 1/2 x 5" hex bolt through the tiedown frame, fasten with square spacer, 1/2" lockwasher and 1/2" hex nut.
4. Tighten all fasteners to torque specifications below.
5. Attach tube chain to main body using the supplied quick pin.
6. Repeat on other side.

Note: On early truck models some trimming may be required (up to 1") to avoid contact with the e-brake cable.

Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque
3/8	30 Ft. Lb	8 mm	18 Ft. Lb.
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.
5/8	150 Ft. Lb	14 mm	103 Ft. Lb.
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts is 38 FT/Lb	

Warning: Check Fasteners annually or before usage, if the Tiedown is damaged replacement may be necessary.
DO NOT drill or alter this product. This product is only intended for the application listed above, see vehicle owner's manual for maximum camper capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by 2114391 Alberta Ltd., Edmonton, Alberta, Canada
For more information on DSP and DSP products call 1-800-265-3377 or visit us at www.dsphitches.com