



Parts List		Contents of Bolt Pack # 61309/B		Tools Required	
1	CT Belly Bar 53" # 62712/CM	2	Hex Bolt 1/2 x 1 1/2, Grade 5, UNC, Plated	3/4" Socket or Wrench	
2	CT Height Adjuster # 61309/HA	4	Hex Bolt 1/2 x 1, Grade 5, UNC, Plated	100 FT/LB Torque Wrench	
2	CT Frame Clip # 61309/FC	2	Lock Washer 1/2, Grade 5, Plated		
2	Tube Chains 12" # 63101	2	Hex Nut 1/2, Grade 5, UNC, Plated		
1	Bolt Pack #61309/B	2	Quick Pin Round 3/8 x 2-1/4		
1	Instructions T61000 Series				
Shipping Weight	48 lbs 22 kg			Drill Application	

- 1) Assemble frame clip and height adjuster as shown in diagram. Place on frame in desired area of installation.
- 2) Install the Belly Bar through the height adjuster and center on vehicle. Tighten the mounting fasteners to the correct torque specifications listed below. (Do not over tighten)

Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque
3/8	30 Ft. Lb	8 mm	18 Ft. Lb.
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.
5/8	150 Ft. Lb	14 mm	103 Ft. Lb.
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts is 38 FT/Lb	

Warning: Check Fasteners annually or before usage, if the Tiedown is damaged replacement may be necessary.
DO NOT drill or alter this product. This product is only intended for the application listed above, see vehicle owner's manual for maximum camper capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by 2114391 Alberta Ltd., Edmonton, Alberta, Canada
For more information on DSP and DSP products call 1-800-265-3377 or visit us at www.dsphitches.com