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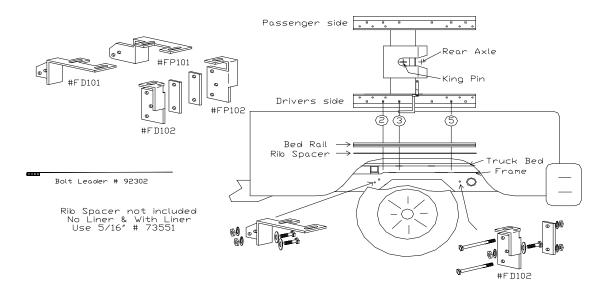
## 73721

## Frame Bracket Kit for DSP 35" DP FW & GN Hitches

IMPORTANT: The bracket/hole placement is a suggestion. Frames vary! Always check the frame prior to drilling if this is the best location for the brackets. If the suggested holes are not ideal, move to the next						Frame Bracket placement
closest hole.			Comp. box	Short box	Long box	by hole number
Hitch application	Notes	Years	6.2'	6.5'	8'	(see drawing below)
Ford F-Series - NO Drill App	150 ONLY (tube frame)	04-14	see notes	20.5" <sup>2</sup>	20.5" <sup>2</sup>	FD101/FP101 - 2 & 3, FD102/FP102 - 5

NOTE #1: Can be installed on compact box. Must be used with 10" King Pin extension or with the Reese Sidewinder use the RBW Wedge.

NOTE #2: Place center of king pin 1"-2" ahead of the axle when in travel position (closest to cab).



## NOTE\*\* Some models may require drilling or notching in the frame.

^ At any	At any point during installation, ensure that once placement is made, there are NO lines or wires interfering prior to drilling.						
Parts List		Contents of Bolt Pack # 73721/B	Tools Required				
1	FD101 Front Drivers Side Bracket	1 Bolt Leader 48"	3/4" Wrench and Socket				
1	FP101 Front Passenger Side Bracket	6 Carriage Bolt 1/2 x 3, Grade 5, UNC, Plated	100 FT Torque Wrench				
1	FD102 Rear Drivers Side Bracket	12 Flat Washer 1/2, Grade 5, UNC, Plated	Drill and 1/2" Drill Bit				
1	FP102 Rear Passenger Side Bracket	6 Hex Bolt 1/2x1-1/2 Fully Threaded, Gr5, UNC, Plated					
2	BOLT PLATE 2 x 7 x 5/8 FOR 73721	16 Hex Nut 1/2, Grade 5, UNC, Plated					
1	Bolt Pack # 73721/B	16 Lock Washer 1/2, Grade 5, UNC, Plated					
		6 # 91224 Reinforcement Spacer					
Shipping	26.6 lbs	4 Hex Bolt 1/2 x 4, Grade 5, UNC, Plated, 1/2 THREAD ONLY					
weight:	12.1 kg						

IMPORTANT: 2011-UP MODELS: FORWARD HOLES 1 OR 2 MAY BE MISSING OR UP TO 2" OUT.
REAR HOLES: THE NUTS MUST BE ON THE INSIDE OF THE FRAME DUE TO DIFFERENT SUSPENSIONS.

Bed Rail Placement: 1) Follow the general installation guidelines for the assembly of the upper half of hitch system of your choice that is included with the system. The rails have a closed end and an open end (to slide the hitch in and out). Place closed end near cab. Slide the hitch into rails and lock in travel position (closest to end of the rail near cab). Place system with rails in the truck box and use measurements above as a guideline. Center hitch in between wheel wells. This installation recommends the use of a set of two (2) bed rail rib spacers #73551P. Rib spacers keep the rail level during installation and usage of the hitch. Place rib spacers between box and rails. Note: For best results for the installation of gooseneck hitches, install or use a fifth wheel hitch as a template or refer to the measurements under general "Gooseneck Hitch" installation quidelines.

Bed Rail Mounting: 2) Centre the rails in the bed of the truck box with the measurements listed on the information chart above for long, short or compact boxes. From side to side using the rails as a template, \*drill holes 2, 3 & 5 through the floor of the truck bed then drop the 1/2" x 3" carriage bolts into the holes.

Frame Bracket Placement and Mounting 3) Place the supplied brackets upon the bolts that were installed in the box in step 2. Note some brackets may be placed easier than others depending on their locations (refer to parts listed for bracket placement). Loosely install lock washer, flat washer and hex nut on the carriage bolts to hold frame brackets in place.

4) Once brackets are installed in the order they fit best, fish the 1/2" x 1 1/2" hex bolts with #91224 reinforcement spacer into the correct holes. Make sure there are no lines or wires interfering during install. Place 1/2" lock washer and 1/2" hex nut on bolts that were fished into the holes in the frame rails. Install 4" hex bolt through frame bracket #FD102/FP102 as shown above. Fasten with bolt plate and then 1/2" lock washer and 1/2" hex nut. Tighten all mounting fasteners to the correct torque specifications listed below.

NOTE: In case drilling or notching of the truck frame is required: Once brackets are installed in the order they fit best, tighten all brackets to the box using the supplied fasteners. Once they are tightened, "drill holes using the bracket as a template. Make sure there are no lines or wires interfering during "drilling. After "drilling is complete install the 1/2"x1-1/2" Hex Bolts to secure the brackets to the frame rails. Tighten all mounting fasteners to the correct torque specifications listed below.

to the frame raise. Figure an internal flatteriors to the softest torque specifications noted below.							
Bolt Size	Grade 5 Torque	Metric	Grade 8.8 Torque				
9/16	110 Ft. Lb	8 mm	18 Ft. Lb.				
7/16	54 Ft. Lb	10 mm	36 Ft. Lb.				
1/2	72 Ft. Lb.	12 mm	75 Ft. Lb.				
5/8 150 Ft. Lb		14 mm	103 Ft. Lb.				
3/4	245 Ft. Lb	Maximum torque for weld or weld nuts, is 38 FT/Lb					

Warning: Check Fasteners annually or before usage, if the hitch is damaged replacement may be necessary

Do Not exceed hitch manufactures hitch ratings listed above, DO NOT drill or alter this product. This product is only intended for the application listed above, see vehicle owner's manual for maximum towing capacity (GVWR). This product is intended for usage with the correct towing accessories and not to be used with tow ropes, cables, chains or any type of stretch or elastic rope.

DSP Hitches are manufactured by 2114391 Alberta Ltd. Edmonton Alberta, Canada For more information on DSP Hitches call 1-800-265-3377 or visit us at www.dsphitches.com